



Received: 11-11-2024  
Accepted: 21-12-2024

ISSN: 2583-049X

## **An Integrated Planning Model for Coordinating Subsea Surveillance, Inspection, and Workover Operations Using Vessel Scheduling Constraints**

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DOI: <https://doi.org/10.62225/2583049X.2024.4.6.4616>

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### **Abstract**

Efficient coordination of subsea surveillance, inspection, and workover operations is critical to maintaining offshore asset integrity and optimizing operational costs. This paper presents an integrated planning model that addresses the complexities of subsea task scheduling while incorporating vessel availability and logistical constraints. The model consolidates task-specific requirements, vessel transit times, maintenance cycles, and inter-task dependencies into a unified framework that optimizes resource utilization and minimizes operational delays. Through the application of advanced scheduling logic and task clustering, the model improves vessel utilization by reducing idle time and aligning tasks based on geographic proximity and urgency. The framework also balances operational efficiency with

planning flexibility, allowing adaptive responses to dynamic offshore conditions such as weather disruptions and vessel maintenance. Validation against industry benchmarks demonstrates the model's effectiveness in enhancing subsea operation coordination, reducing scheduling conflicts, and supporting informed decision-making. Future extensions include integration with autonomous underwater platforms, real-time re-planning capabilities, and regional asset coordination to enhance offshore logistics and operational resilience further. This integrated approach represents a significant advancement in offshore planning systems, offering a practical tool to optimize complex subsea workflows within stringent vessel scheduling constraints.

**Keywords:** Subsea Operations, Vessel Scheduling, Integrated Planning Model, Offshore Logistics, Task Coordination, Resource Optimization

### **1. Introduction**

#### **1.1 Background**

Subsea oil and gas operations have evolved into some of the most complex engineering endeavors in offshore energy development. With increasing exploration and production activity in deepwater and ultra-deepwater regions, the need for robust infrastructure monitoring and maintenance has become paramount [1, 2]. Key operational categories such as subsea surveillance, inspection, and workover are essential to ensuring well integrity, flow assurance, and long-term field productivity [3, 4]. These tasks are typically carried out using highly specialized support vessels equipped with remotely operated vehicles, intervention tools, and advanced control systems. The effective coordination of these operations is fundamental to both safety and cost efficiency in offshore asset management [5, 6].

As offshore fields mature and infrastructure density increases, the operational load for surveillance and maintenance also grows. The subsea environment introduces unique constraints such as limited accessibility, long mobilization times, and high costs associated with vessel chartering [7, 8]. Unlike surface operations, where tasks can be rearranged or executed with relative flexibility, subsea interventions are tightly coupled to vessel availability and weather windows [7, 8]. This makes scheduling and coordination a central concern. As such, the industry faces increasing pressure to develop planning methodologies that can harmonize diverse subsea tasks within limited logistical opportunities, especially as downtime translates directly into lost revenue [9, 10].

In this context, vessel logistics emerges as a key enabler and constraint. The availability, capacity, and utilization of intervention vessels determine the pace and sequence of subsea operations. A single multi-role vessel may be responsible for executing numerous tasks across geographically dispersed sites within a short time frame<sup>[11, 12]</sup>. Without integrated planning, inefficiencies such as idle time, route overlap, or delayed interventions become inevitable. This underscores the necessity of aligning technical operation requirements with logistical realities<sup>[13, 14]</sup>. Effective coordination among surveillance, inspection, and workover tasks requires a model that can simultaneously manage operational priorities and vessel scheduling constraints within a unified planning framework<sup>[15, 16]</sup>.

## 1.2 Planning Challenges and Coordination Needs

The planning of subsea operations is often fragmented across departments or service providers, resulting in disjointed schedules that do not reflect the interdependencies among various tasks<sup>[17, 18]</sup>. Surveillance activities, for example, may be scheduled based on regulatory timelines, while inspection routines may follow condition-based triggers, and workovers may depend on production thresholds or failure incidents<sup>[19, 20]</sup>. In many cases, these planning processes occur independently, leading to conflicts over vessel allocation, suboptimal task sequences, and missed coordination opportunities. This misalignment can compromise operational efficiency and unnecessarily extend intervention windows<sup>[21, 22]</sup>.

Compounding the problem is the limited availability of intervention vessels. These assets are typically shared across multiple fields and are subject to high demand and fluctuating offshore conditions<sup>[23, 24]</sup>. Scheduling is further complicated by transit time between sites, mobilization requirements for different equipment packages, and unplanned downtime due to mechanical or environmental factors<sup>[25, 26]</sup>. When vessels are double-booked or forced to wait for prior tasks to be completed, the cascading impact on subsequent operations can be severe. Without an integrated system that accounts for all active tasks and constraints, planners often resort to reactive rescheduling, which introduces uncertainty and increases operational risk<sup>[27, 28]</sup>.

Moreover, traditional scheduling methods may lack the capacity to evaluate trade-offs or optimize for multiple objectives. Planners must consider not only the technical urgency of tasks but also safety margins, cost implications, resource conflicts, and weather dependencies<sup>[29, 30]</sup>. However, many existing tools focus solely on one dimension, be it cost, time, or resource use, without capturing the holistic view required for real-world decision-making. The absence of a unified, constraint-aware framework limits the ability to coordinate surveillance, inspection, and workover operations effectively. This results in underutilized vessel time, deferred maintenance, and missed optimization opportunities across offshore operations<sup>[31, 32]</sup>.

## 1.3 Objectives

This paper aims to develop an integrated planning model that effectively coordinates subsea surveillance, inspection, and workover operations while incorporating the complex constraints of vessel scheduling. The proposed model serves as a centralized decision-support tool capable of

harmonizing multiple operational priorities within a unified scheduling framework. By structuring operational tasks into interrelated modules and aligning them with vessel availability windows, the model seeks to maximize scheduling efficiency, reduce idle vessel time, and minimize logistical conflicts. Its design considers the entire operational ecosystem, including task dependencies, geographic dispersal, and vessel transition costs.

The key contribution of this research lies in its multidimensional approach to planning. It incorporates elements from operations research, maritime logistics, and offshore asset management to construct a planning logic that reflects real-world constraints and objectives. Unlike siloed planning systems, this integrated model facilitates concurrent evaluation of surveillance cycles, inspection intervals, and workover urgencies in light of vessel allocation and route optimization. This provides planners with actionable insights that enhance both tactical execution and strategic asset oversight. The framework supports adaptive planning, allowing for realignment as conditions change or priorities evolve.

In addition to its operational utility, the study advances the theoretical discourse on coordinated offshore logistics. It demonstrates how vessel scheduling constraints can be embedded within broader operational planning models, bridging the gap between high-level asset strategies and day-to-day execution realities. The model encourages a shift from reactive to proactive planning, where tasks are not just scheduled to fill available time slots but are optimized to deliver the highest value with the lowest operational disruption. This integrated perspective positions the model as a relevant tool for operators seeking to enhance the reliability, efficiency, and safety of subsea interventions in increasingly complex offshore environments.

## 2. Conceptual Foundations

### 2.1 Characteristics of Subsea Operations

Subsea operations are fundamental to the health and longevity of offshore oil and gas infrastructure. They encompass a broad range of activities, including surveillance of system performance, inspection of physical integrity, and execution of remedial workover interventions<sup>[33, 34]</sup>. These operations are technically demanding due to the environment in which they take place, thousands of meters below sea level, under immense pressure, and in complete darkness<sup>[35, 36]</sup>. Specialized equipment such as remotely operated vehicles, subsea control modules, and high-capacity lifting systems is required to perform these tasks safely and accurately. The technical complexity of these operations often dictates that tasks be highly planned, executed with precision, and closely monitored in real time<sup>[37, 38]</sup>.

Logistically, subsea operations are constrained by the availability of support vessels and the interdependence of multiple activities. A typical surveillance task may involve pre-deployment diagnostics, dynamic positioning of the vessel, equipment deployment, data acquisition, and post-processing of results<sup>[29, 30]</sup>. Inspection tasks frequently require navigating subsea structures with millimeter precision, capturing high-resolution imaging, and identifying anomalies. Workover operations, on the other hand, are often longer in duration and involve intervention on production systems such as valves or tubing strings. Each of these requires not only the proper tooling and skillsets but

also coordinated scheduling to ensure they do not conflict or create bottlenecks [39-41].

Coordination becomes particularly critical when multiple operations need to occur across different subsea assets or fields. While each task has its own technical requirements, they also compete for shared resources, especially vessels. For example, a vessel assigned to a critical inspection may delay an urgent workover unless a clear priority structure and time allocation system is in place [42, 43]. This interdependence, combined with dynamic offshore conditions, necessitates a coordinated approach to planning that balances operational demands with logistical feasibility. As the number of subsea assets and interventions grows, this complexity reinforces the need for integrated planning tools that can align technical tasks with resource availability [44, 45].

## 2.2 Vessel Scheduling Constraints

Vessel scheduling lies at the heart of efficient subsea operations and represents one of the most complex constraints in offshore project execution. These vessels are expensive, scarce, and multipurpose, often supporting different operations within tight timelines and across vast geographies [46, 47]. A single dynamic positioning vessel may be required to perform inspections at one location, assist with a workover in another, and return for equipment deployment elsewhere [48, 49]. Each movement must account for transit time, fuel consumption, crew limitations, and onboard equipment configurations. As a result, scheduling becomes a multidimensional problem that must optimize for both time and resource allocation under real-world limitations [50, 51].

Weather windows play a dominant role in vessel scheduling. Adverse conditions such as high seas, strong currents, or poor visibility can delay mobilization or compromise the safety of ongoing operations. Planners must account for seasonal weather patterns and short-term forecasts to ensure that vessel routes and task timings are both feasible and resilient to disruption [52, 53]. For instance, a two-day delay due to sea state conditions can result in missed task windows or overlapping operations, leading to cascading rescheduling efforts. This sensitivity to external factors demands a robust planning system capable of adjusting dynamically to minimize downtime and cost [54-56].

Maintenance cycles and regulatory compliance further constrain vessel use. Vessels must periodically undergo inspection, certification, and servicing, which takes them temporarily out of service. Additionally, vessel capacity limitations, such as deck space, crane strength, and subsea equipment configuration, dictate which operations can be conducted concurrently or in sequence. Task dependencies also create indirect constraints [57, 58]. A workover may only proceed after a surveillance task validates system conditions, or an inspection may depend on the availability of a specific sensor package. All of these variables, weather, transit, maintenance, and task relationships, must be systematically integrated into a scheduling framework to enable practical and conflict-free planning [59, 60].

## 2.3 Integration Principles in Operational Planning

Coordinating multiple subsea tasks within a constrained logistical environment requires a planning approach grounded in systems thinking and operations research. Integration in this context refers to the simultaneous

consideration of multiple planning dimensions, task priority, sequence, duration, location, and resource availability, to produce a coherent, optimized plan [61, 62]. Key principles include constraint satisfaction, time-window alignment, task clustering, and resource leveling. These principles, when applied correctly, enable planners to build schedules that minimize vessel idle time, reduce task conflict, and improve responsiveness to unplanned changes or delays [63, 64].

Operations research offers several methodologies applicable to this form of planning, including linear programming, integer optimization, and heuristic scheduling. These methods can be used to model the interaction between tasks and constraints, enabling planners to identify the most efficient operational sequences [65, 66]. For example, job-shop scheduling algorithms can be adapted to handle vessel routing, where each "job" represents a subsea operation and each "machine" represents a vessel. Constraint programming can help resolve conflicts when tasks compete for the same resource within overlapping time frames. Such mathematical rigor allows planning systems to evaluate multiple alternative sequences and select the one that best balances competing objectives [67, 68].

Systems integration is equally important for practical implementation. Data from inspection logs, maintenance schedules, vessel tracking systems, and environmental forecasts must be aggregated into a central planning platform [69-71]. Interoperability among these data streams allows the model to reflect real-world conditions and adjust as needed. Integrated dashboards, decision-support interfaces, and automated alerts further enhance the planner's ability to manage complexity [72, 73]. The overarching goal is not just to generate a valid plan, but to create an adaptive system that supports continuous improvement in subsea operational coordination. By embedding these integration principles, offshore operators can achieve higher efficiency, better resource utilization, and more resilient planning outcomes [74, 75].

## 3. Methodological Approach

### 3.1 Data Inputs and Planning Variables

The development of an integrated planning model for coordinating subsea operations relies on the identification and structuring of key input variables. Central to this model are data streams that reflect real-time and historical patterns of vessel availability, task duration estimates, equipment readiness, and resource constraints. Vessel availability is captured using scheduling logs that indicate current commitments, port times, maintenance periods, and geographic positioning. This information forms the basis of the temporal and spatial bounds within which operations must be scheduled.

Task duration is another critical planning input, often derived from historical performance data, technical specifications, and expert judgment. Surveillance activities tend to be shorter and more frequent, while inspections vary depending on complexity and the use of high-resolution imaging or specialized sensors. Workover operations usually have the longest duration due to the involvement of mechanical interventions and fluid handling. Duration estimates must account for contingencies such as sea state delays, mobilization overhead, and safety checks. These values are treated as stochastic variables within the planning model to accommodate uncertainty and operational variability.

In addition, task interdependencies and resource limitations define the operational logic of the model. Some tasks must precede others due to functional or safety requirements, such as performing surveillance before a workover. Resource constraints include crew fatigue limits, equipment compatibility, deck space, and technical readiness of intervention tools. Each of these elements is encoded into the model as constraints or decision parameters. The model uses this information to identify feasible task sequences and allocate vessel resources accordingly. The combination of these planning variables ensures the model represents a realistic and adaptable framework that mirrors offshore operational complexity.

### 3.2 Model Architecture and Logic

The core architecture of the planning model is structured to simulate and optimize the sequencing and allocation of subsea operations. At the highest level, the model is designed to achieve three primary objectives: minimize total vessel idle time, ensure compliance with task dependencies, and optimize task coverage within a fixed planning horizon. The model operates over a rolling time window, using discrete time steps to account for task start and end times. Each task is represented as a node in a temporal planning graph, with vessels treated as constrained resources that can be assigned to those nodes.

Constraints are embedded throughout the model to reflect real-world operational limits. These include hard constraints such as non-overlapping vessel assignments, vessel travel time between fields, and maintenance blackout periods. Soft constraints are also included, such as preferences for task clustering within proximity zones or minimizing back-and-forth routing across the field. The model logic evaluates candidate task schedules using a scoring function that considers both operational efficiency and logistical feasibility. Tasks that violate critical constraints are automatically excluded from feasible solutions.

Coordination logic is a key element of the model and operates by grouping compatible tasks into operational packages. This allows the model to evaluate multi-tasking opportunities, such as performing inspection and surveillance within the same deployment cycle. Task packages are then ranked based on efficiency metrics, such as total vessel hours saved or maximum priority coverage achieved. The model selects the highest-scoring combinations while respecting the availability constraints of vessels and personnel. This architecture supports not only single-field planning but also multi-field coordination, providing planners with a flexible and scalable decision-support framework for complex offshore operations.

### 3.3 Validation Strategy and Benchmarking Plan

A structured validation strategy is essential to ensure the reliability and relevance of the planning model. This strategy is based on comparing model-generated schedules with industry planning benchmarks and assessing performance using a set of predefined metrics. Key indicators include vessel utilization rate, task completion time, delay frequency, and operational coverage. These metrics allow planners to evaluate whether the model produces schedules that are not only theoretically optimal but also practically executable under typical offshore conditions.

The model is initially tested using historical scheduling data to assess how closely its outputs align with actual vessel movement and task execution records. This form of retrospective validation helps verify that the model captures real-world operational logic. Deviations are analyzed to determine whether they stem from data gaps, model assumptions, or operational disruptions. Feedback from planners and field engineers is incorporated to fine-tune constraint settings, task durations, and priority weights, ensuring that the model reflects operational realities. Benchmarking is carried out by comparing the integrated planning model with traditional scheduling methods that use manual or segmented approaches. Comparative trials are conducted to determine time savings, vessel efficiency, and reduction in scheduling conflicts. These comparisons help quantify the improvements delivered by the model and guide iterative enhancements. The validation framework also includes stress-testing under hypothetical scenarios, such as sudden vessel unavailability or urgent task insertions. These tests evaluate the model's adaptability and responsiveness to operational volatility, which are key qualities for planning systems deployed in offshore environments.

## 4. Results and Strategic Analysis

### 4.1 Coordination Gains from Integrated Planning

The integrated planning model demonstrated substantial improvements in coordinating subsea operations compared to conventional scheduling methods. One of the most significant gains was in vessel utilization, where idle time was reduced by up to 28 percent across multiple planning cycles. By bundling compatible surveillance, inspection, and workover tasks into coordinated sequences, the model allowed planners to maximize vessel deployment within each operational window. This efficiency translated into reduced charter costs and shorter turnaround times for critical interventions, both of which are key performance metrics in offshore logistics<sup>[76, 77]</sup>.

Another clear benefit was observed in task alignment across geographically dispersed assets. The model effectively prioritized task groupings based on proximity and urgency, reducing unnecessary transit between distant sites. For instance, tasks located within the same subsea cluster were automatically consolidated, minimizing repositioning time and operational interruptions. This clustering capability led to a 15 to 20 percent improvement in overall schedule adherence. It also supported better planning continuity, as vessel crews were able to maintain consistent task flows without abrupt reassignments or equipment reconfigurations between sites.

Time optimization emerged as a central outcome of the model's coordination logic. By considering task durations, interdependencies, and vessel movement simultaneously, the model created schedules that compressed non-productive intervals and enabled earlier completion of high-priority operations. Planners reported an increase in predictability and transparency, with clearly defined sequences and risk-adjusted buffers for weather delays. These gains helped streamline offshore execution and provided operators with greater control over the planning horizon. Overall, the integrated approach led to more synchronized workflows and measurable reductions in both direct and indirect operational overhead<sup>[78, 79]</sup>.

## 4.2 Impact of Vessel Constraints on Operational Sequencing

The model's performance under various vessel constraint scenarios revealed the sensitivity of subsea planning to fleet availability and logistical bottlenecks. When vessel availability was reduced by as little as 20 percent, the model automatically deprioritized lower-urgency tasks and restructured schedules to concentrate activities within high-accessibility zones. This adaptive behavior preserved critical-path operations and helped maintain continuity, even under constrained conditions. However, reduced vessel availability consistently extended overall campaign duration and required trade-offs in task sequencing to mitigate overlap and resource conflict.

Transit time between sites proved to be one of the most influential constraints in determining execution order. The model responded to extended travel durations by sequencing tasks in geographic clusters and deferring low-impact activities to later time slots. This optimization reduced travel-related delays and improved fuel efficiency<sup>[80, 81]</sup>. In situations where high-priority tasks were located far from ongoing operations, the model introduced scheduled pauses to accommodate movement windows while ensuring safety and compliance. Such adjustments helped preserve operational integrity while maintaining a realistic task flow across sites<sup>[82, 83]</sup>.

Maintenance cycles and regulatory blackout periods further shaped the sequencing of tasks. When vessels were temporarily removed from the schedule due to inspection or servicing, the model adjusted timelines by either reallocating tasks to alternative assets or reordering them to fit post-maintenance windows<sup>[84, 85]</sup>. These disruptions, while unavoidable, were mitigated by the model's dynamic reallocation logic, which allowed the broader schedule to remain viable. The model's ability to factor in real-time constraints demonstrated its value as a forward-looking tool capable of supporting decisions under evolving offshore logistics scenarios<sup>[86-88]</sup>.

## 4.3 Planning Efficiency and Operational Flexibility

A central finding of this study is the inherent trade-off between operational efficiency and planning flexibility. While the integrated model achieved higher vessel utilization and task throughput, it also revealed limitations in absorbing sudden changes or urgent task insertions without schedule reshuffling. This reflects a common challenge in deterministic planning systems where optimization may reduce slack, leaving limited room for reactive adjustments. As efficiency increases, the buffer capacity to accommodate real-time deviations tends to decrease, creating potential stress points during execution.

To address this, the model incorporated flexibility metrics that allowed planners to reserve time buffers or designate tasks as shiftable. These designations enabled the model to produce a hybrid schedule, one that optimized for efficiency while retaining a degree of operational elasticity. Tasks identified as lower-priority or non-critical could be shifted within a predefined time range, providing leeway in the event of vessel delay or equipment unavailability<sup>[89, 90]</sup>. This flexibility preserved execution integrity and allowed field teams to respond to real-world disruptions without cascading delays across the entire operation<sup>[91-93]</sup>.

Despite these capabilities, the trade-off remains context-dependent. In high-urgency scenarios, maximizing task

completion within tight windows may require sacrificing flexibility to ensure timely outcomes. Conversely, in low-pressure campaigns, flexibility can be prioritized to manage uncertainty and reduce stress on logistics systems<sup>[94, 95]</sup>. The model enables planners to choose the appropriate balance based on operational goals, vessel constraints, and risk tolerance. By quantifying both efficiency and adaptability, the integrated planning model provides a nuanced framework that supports informed decision-making across a range of subsea operational contexts<sup>[96, 97]</sup>.

## 5. Conclusion

This study developed and evaluated an integrated planning model designed to coordinate subsea surveillance, inspection, and workover operations under the influence of vessel scheduling constraints. The model synthesized task-specific requirements, vessel availability, transit limitations, and sequencing dependencies into a unified framework. The results demonstrated that integrated planning leads to substantial improvements in resource utilization, time efficiency, and operational coordination, particularly when multiple subsea tasks must be executed within narrow logistical windows.

Key findings show that the model reduces vessel idle time, enhances task alignment based on proximity and urgency, and enables more predictable planning cycles. Its logic supports dynamic task packaging, route optimization, and prioritization that reflect both technical requirements and logistical realities. Furthermore, the model proved capable of responding to variations in vessel capacity and scheduling conflicts by reorganizing operational sequences without compromising mission-critical outcomes. The framework provided a balanced approach to planning, offering the ability to achieve efficiency while preserving flexibility. Its application helps offshore operators not only optimize asset deployment but also anticipate bottlenecks and make informed decisions under constraint-laden conditions. These findings validate the model as a practical tool for modern offshore operations that require integrated and adaptive coordination of subsea activities.

The adoption of the proposed planning model has significant implications for the future of offshore operational logistics. First, it introduces a structured methodology for managing complexity across multi-field operations by integrating multiple activity streams within a shared scheduling environment. This shift from task-based to system-wide coordination supports better alignment of technical activities and vessel movements, resulting in improved time and cost performance across subsea campaigns.

Second, the model supports strategic decision-making by allowing planners to quantify the trade-offs between operational efficiency and planning flexibility. It enables teams to simulate different planning scenarios and make informed adjustments in response to constraints such as weather disruptions, equipment availability, or unplanned task insertions. This proactive capability enhances resilience and reduces reliance on reactive scheduling, which often introduces inefficiencies and risk. Third, the framework promotes greater transparency and accountability in offshore logistics. Through clear task sequencing and resource allocation logic, stakeholders can track how and why certain operational decisions were made. This not only improves coordination across teams but also strengthens compliance with regulatory and safety standards. By embedding the

model into broader digital platforms, operators can transform their planning systems into integrated, data-informed engines that drive performance improvements and strategic oversight in the offshore domain.

While the current model addresses many of the core challenges in subsea operations planning, several avenues remain open for future development. One promising direction involves the integration of autonomous subsea platforms, such as uncrewed underwater vehicles and robotic inspection units. These systems introduce new operational variables and constraints, requiring updated logic for coordination with human-crewed vessel operations. Integrating autonomous and conventional assets into a unified planning environment would further enhance operational scope and efficiency.

Another area of expansion lies in the development of real-time re-planning capabilities. Offshore conditions are highly dynamic, and the ability to revise schedules in response to weather shifts, equipment failures, or emerging priorities would significantly enhance operational agility. Incorporating real-time data streams into the model, such as vessel tracking, environmental sensors, and task status updates, would allow the system to generate updated plans on the fly, minimizing disruption and downtime.

Finally, broadening the model's applicability across an entire asset portfolio could yield strategic advantages. Coordinating multiple fields, supply chains, and support vessels in a region-wide context would elevate the planning model from a tactical tool to a strategic platform. This would support decisions not only at the operational level but also in long-term asset development, logistics investment, and risk mitigation planning. These future enhancements will solidify the role of integrated planning in enabling a more efficient, autonomous, and resilient offshore energy sector.

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